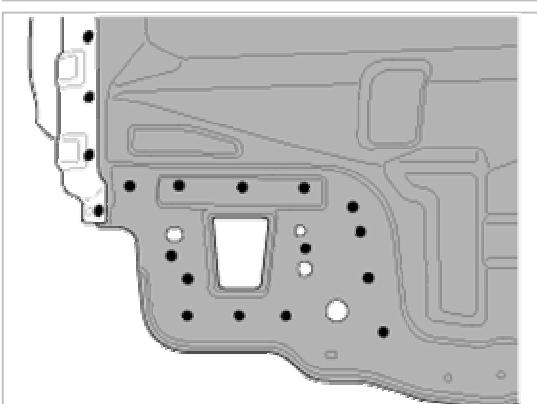
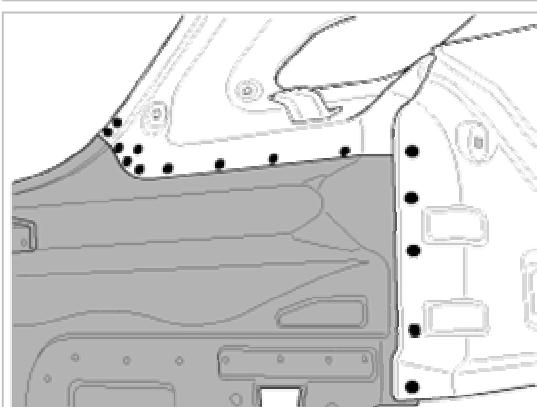
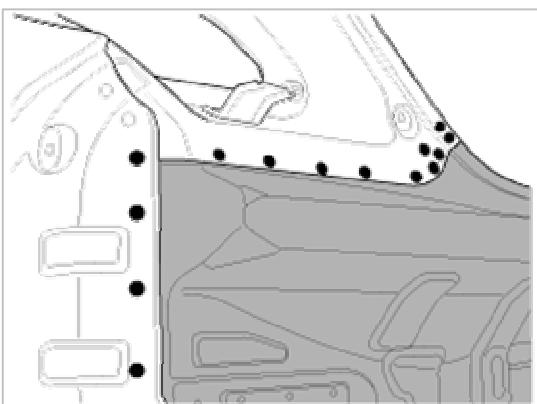
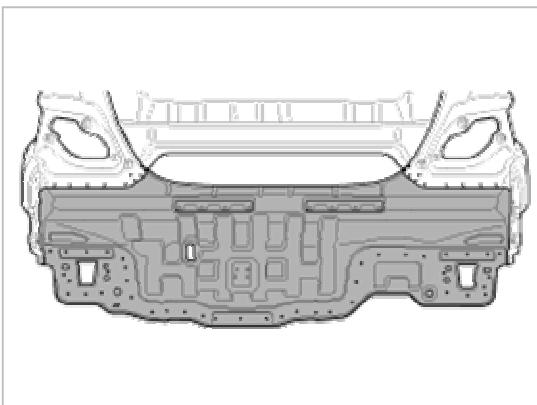
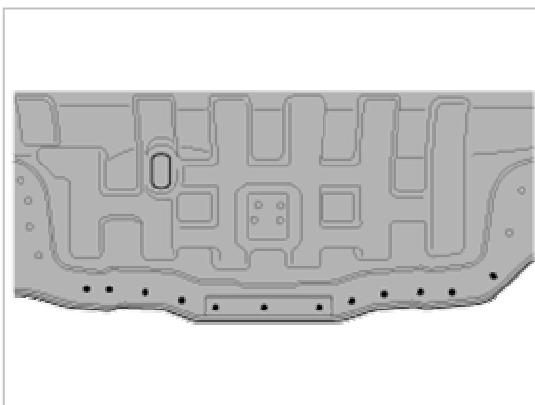
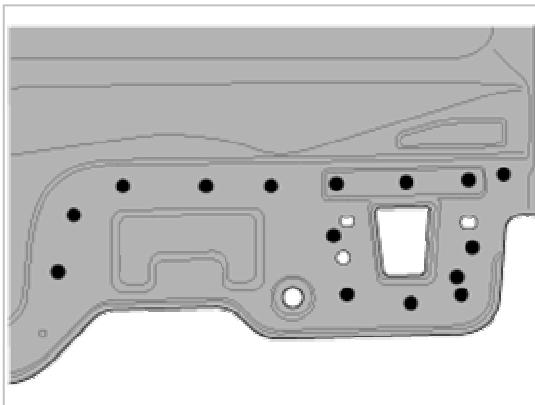


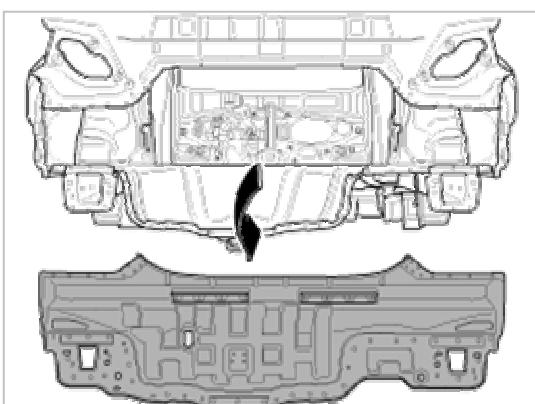
## 拆卸

1. 要拆卸后部板, 钻穿所有附着背板的点焊位置。

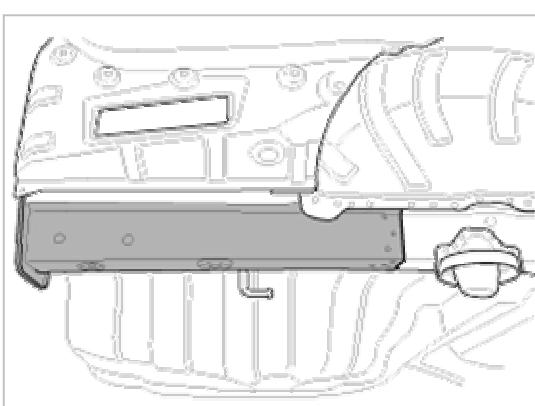


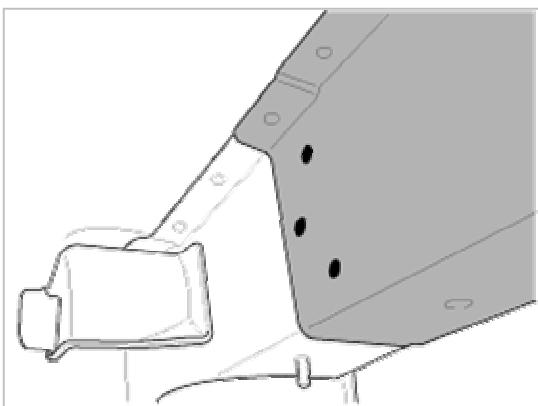
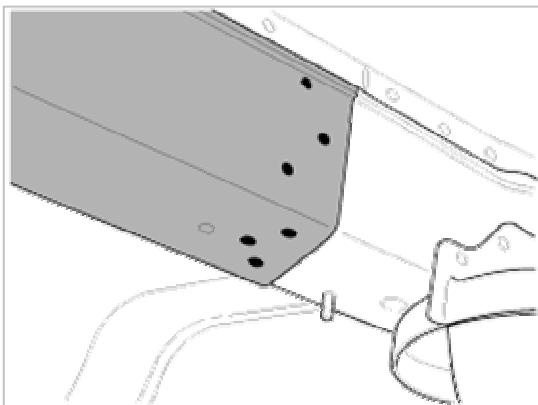
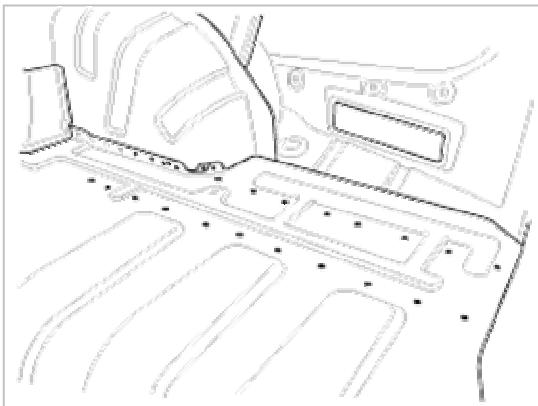
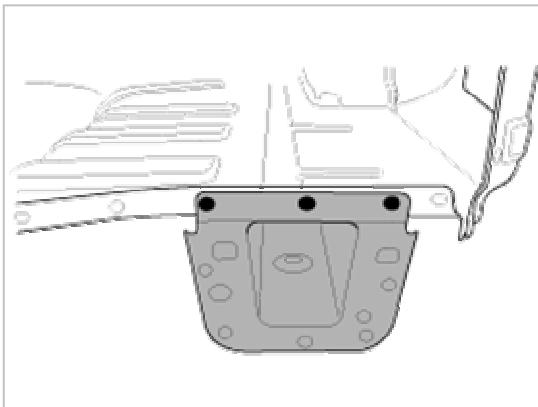


2. 拆卸后部板。

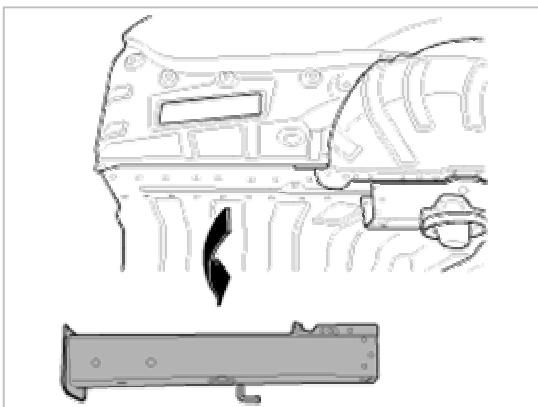


3. 钻穿所有附着后底板侧后梁的点焊位置。





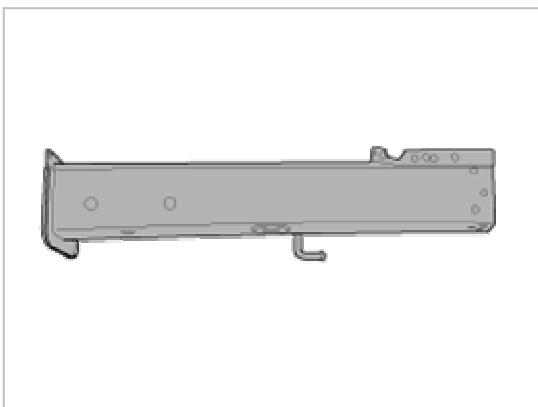
4. 拆卸后底板侧后梁。



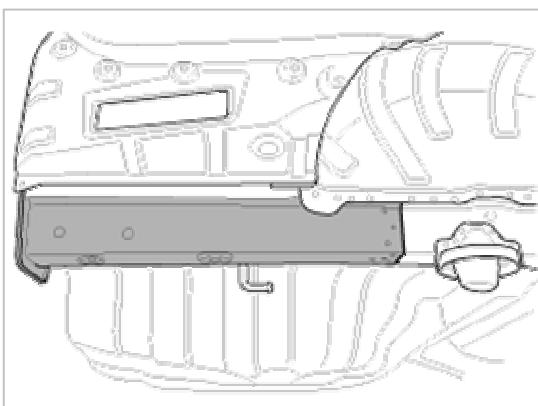
5. 按需要矫直所有突缘,准备好所有将焊接的表面。
6. 准备好所有将要焊接的表面。
7. 拆卸后,涂抹焊接底漆。

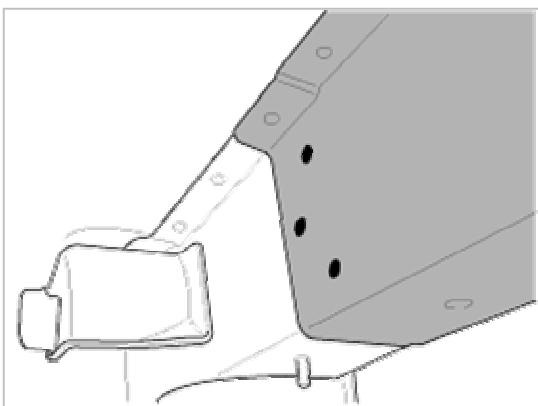
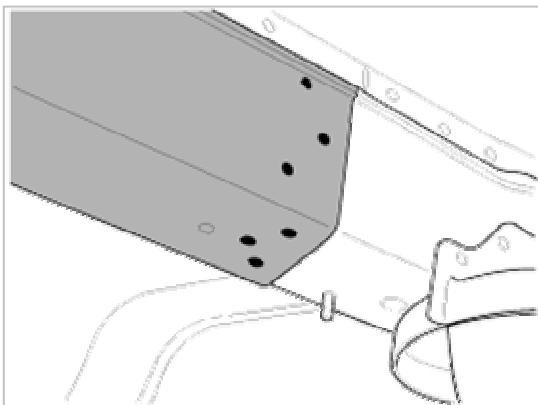
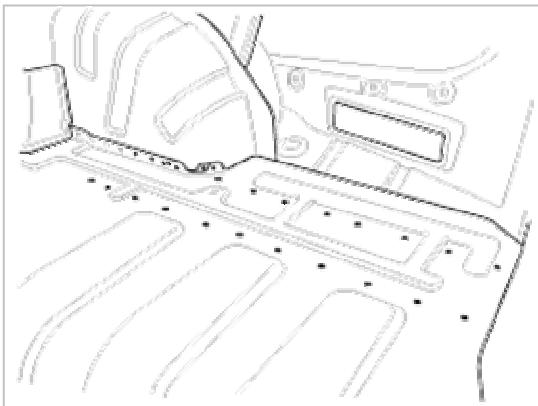
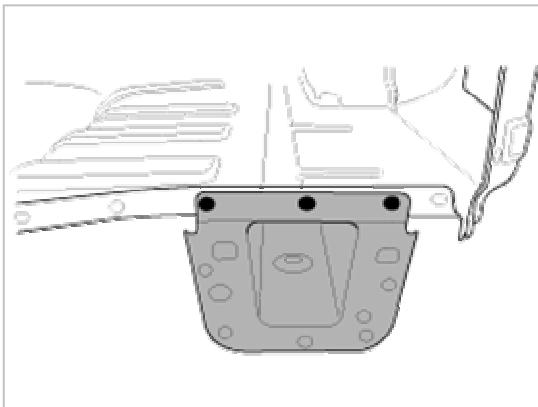
#### 安装

1. 沿新后底板侧后梁边缘钻8mm的孔以便进行MIG填焊。

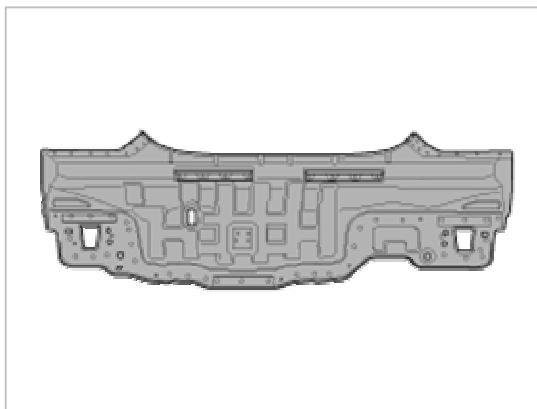


2. 适当装配并夹紧新后底板侧后梁。
3. 测量每个测量点并校正安装位置。
4. MIG填焊所有的孔。

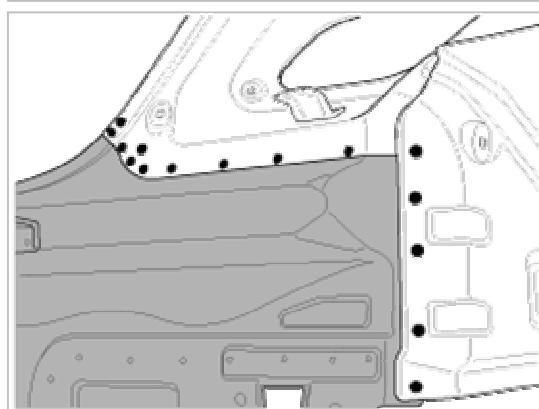
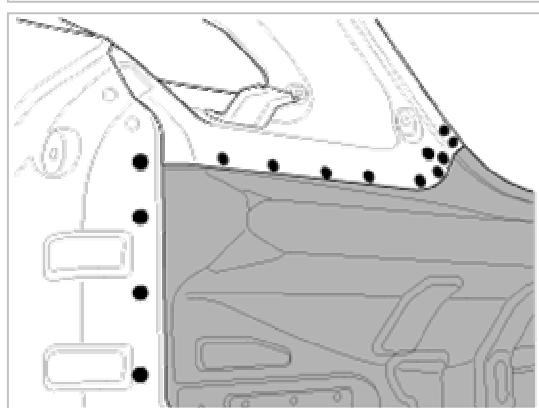
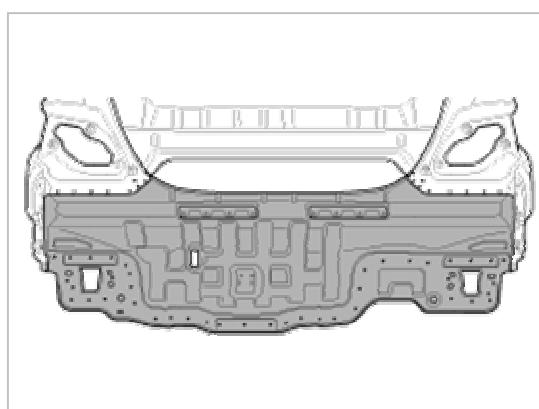


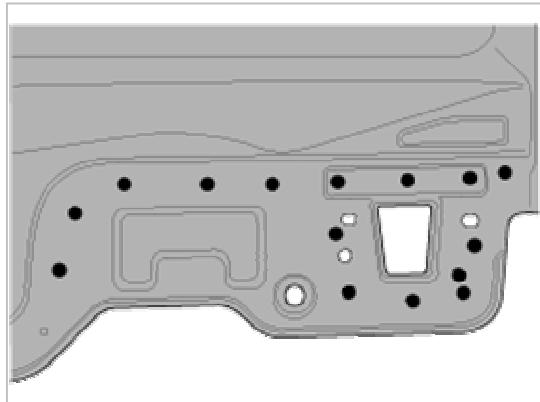
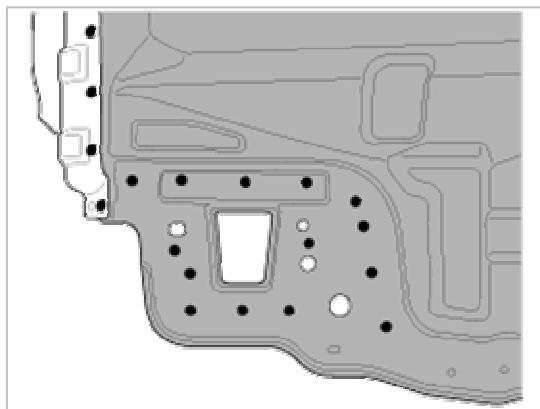


5. 清洁并准备好所有焊接部位,清除所有残余物。
6. 拆卸后,涂抹焊接底漆。
7. 沿新后部板边缘钻8mm的孔以便进行MIG填焊。



8. 适当装配并夹紧后部板。
9. 测量每个测量点(参考车身尺寸),并校正安装位置。
10. MIG填焊所有的孔。





11. 清洁并准备好所有焊接部位,清除所有残余物。
12. 在后部板内部涂抹环氧底漆。
13. 在后部板内侧涂抹防锈剂(参考防锈部分)。
14. 使用蜡和润滑脂去除剂准备好外表面以便涂抹底漆。
15. 提供金属调节剂和水洗。
16. 提供转化涂层和水洗。
17. 涂抹环氧底漆。
18. 在所有接头上小心涂抹正确的接缝密封胶(参考车身密封位置部分)。
19. 在接缝密封胶上再刷底漆结束维修。